

# HARVESTER PRO FIVE-TIER DEHYDRATOR

Cabela's Item Number: 541366



Please read this manual in its entirety prior to using this product. Visit www.cabelas.com or call for assistance 1-800-237-4444.

WARNING: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.



#### DO NOT RETURN THIS ITEM TO PLACE OF PURCHASE

If You Have Any Questions Regarding Operation, Missing Components or If You Need Replacement Parts, Please Call Blue Sky Innovation Group Customer Service Toll Free at 1-855-939-7263 or 216-455-1101 For Instructions and Service Support Monday-Friday, 9am to 5pm Eastern Standard Time.

Congratulations! You are now the proud owner of Cabela's Harvester Pro Digital dehydrator. The Innovative Convectional Downward Air-Flow design (patent-pending) with the Digital LED Control Center lets you easily manage dehydrating time and temperatures to efficiently dehydrate your favorite foods including jerky meats, fruits, vegetables and herbs. You can count on Cabela's for all of your dehydrating needs.

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### **IMPORTANT SAFEGUARDS**

#### THIS PRODUCT IS DESIGNED FOR HOUSEHOLD USE ONLY

When using electrical appliances, basic safety precautions should always be followed, including the following:

- 1. READ ALL INSTRUCTIONS BEFORE USING THIS APPLIANCE.
- The appliance is designed for household use only. It is not intended for commercial use.
- 3. To protect against electric shock, do not immerse the appliance, including cord and plug, in water or other liquids.
- 4. Close supervision is necessary when appliance is used near children. This appliance is NOT recommended for use by children.
- 5. Unplug appliance from electrical outlet when not in use, before assembly or disassembly of parts, and before cleaning.
- Do not operate any appliance with a damaged cord or plug, if the appliance malfunctions or has been damaged in any way.
- 7. Do not place appliance on or near a hot gas or electric burner, or heated oven.
- 8. Only use accessory attachments recommended by the manufacturer.
- 9. Do not use appliance outdoors or for other than intended use.
- 10. Do not let the cord hang over the edge of a table or touch hot surfaces.
- 11. To reduce risk of injury and damage to appliance keep hands, hair, clothing and utensils away from parts during operation.
- 12. Place appliance on flat and steady support surface when ready for use.
- 13. Wash hands thoroughly prior to handling food.
- 14. Clean all utensils and containers with a mild solution of detergent, bleach and water before using.
- 15. Make sure all countertops and cutting boards are thoroughly cleaned in the manner above before using. Wooden or plastic cutting boards should be thoroughly disinfected.
- 16. Keep foods in the refrigerator before preparing for drying. Store dried foods in airtight container in refrigerator or freezer.
- 17. After opening sealed containers of dried food, use food as soon as possible or vacuum seal In individual portions.
- 18. When drying liquids, sauces, or purees, use a fruit roll up trays available and sold separately at Cabela's (Item# 04306263)
- 19. Do not spray vegetable oil directly onto surface of trays.
- 20. Do not dehydrate foods that have been prepared with or marinated in alcohol.
- 21. Trays are only intended to be used with your Harvester Pro Digital Dehydrator. Do not use trays in a conventional oven or with any other appliance.

### SAVE THESE INSTRUCTIONS

Refer to them often every time you operate or disassemble this product

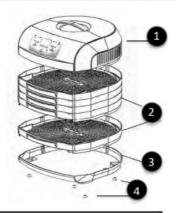
Polarized Plug: This appliance has a polarized plug (one blade is wider than the other). To reduce risk of electric shock, plug is intended to fit into polarized outlet only one way. If the plug does not fit fully into the outlet, reverse the plug. If it still does not fit, contact a qualified electrician. Do not try to modify the plug in any way.

Short Cord Instructions: A short power supply cord is provided to reduce the risk of becoming entangled in or tripping over a long cord. Extension cords can be used if care is exercised. If an extension cord is used, the marked electrical rating of the cord should be at least as great as the electrical rating of the appliance. The longer cord should be arranged so that it will not drape over the tabletop where it can be pulled on by children or tripped over unintentionally.



### HARVESTER PRO DIGITAL DEHYDRATOR

- 1. DIGITAL CONTROL CENTER assembly -**DIGITAL 5-01-ASSY**
- 2. Stackable Food Trays DIGITAL 5-11
- 3. Base (bottom housing) DIGITAL 5-12
- 4. Feet DIGITAL 5-13



#### CUSTOMER SERVICE

Contact Blue Sky Innovation Group Customer Service for replacement parts or help with the operation of this dehydrator. Phone Toll Free 1-855-939-7263 or 216-455-1101 for instructions and service support Monday-Friday, 9 AM to 5 PM Eastern Standard Time.

### CARE AND CLEANING



CAUTION: BE SURE TOP OF UNIT IS UNPLUGGED BEFORE CLEANING.

CAUTION: DO NOT IMMERSE CONTROL CENTER (Top Cover) OF UNIT IN WATER OR ANY OTHER LIQUIDS! DO NOT REMOVE ANY PARTS FROM THE CONTROL CENTER (Top Cover)!

CONTROL CENTER (top cover): Use a damp, soft cloth or towel to remove any dried food residue from the top cover of the unit. Avoid dripping any water or other liquids into the electrical parts.

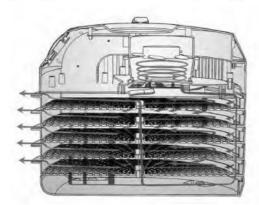
Your dehydrator trays and base (including Fruit roll up and Mesh Screen inserts): are easy to clean:

- Pre-soak trays in warm water with a mild detergent for several minutes.
- A soft-bristle brush will loosen food particles that resist softening by soaking or cleaning.
- The base can also be cleaned with warm water and mild detergent, rinsed with warm water and towel dried.
- Don't clean any parts with scouring pads, abrasive cleaners, or sharp utensils, as they tend to scratch and damage the surface.

NOTE: The trays and base CAN be washed on the top rack of your dishwasher IF you remove them from a heated drying cycle.

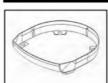
### **INNOVATIVE AIRFLOW DESIGN**

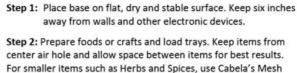
The Harvester Pro Digital has the most advanced LED Control Center, giving you total control of the dehydrating process!



Top mounted fan creates convectional downward airflow. Innovative (patent pending) design directs heated air downward and outward though wide slotted air channels to create constant top to bottom dehydrating circulation. No tray rotation is needed.

### **OPERATING INSTRUCTIONS**

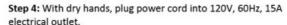






Step 3: Stack and align loaded trays onto base by matching the three bottom slots with the three top inside pegs of each tray. Place Power Control Center on top of the stacked trays making sure to align bottom slots with tray pegs as well.

screen tray liners. (sold separately) Item# 04306441





**Step 5:** Press ON/OFF Power Button and set drying time and temperature using the control panel operating instructions section of this manual.

NOTE: "COOL DOWN" function is activated when SET TIME expires. The digital display will blink "COOL" for 5 seconds and then read "COOL" for additional 40 seconds before shut-down.

FIG. 1

### **CONTROL PANEL FUNCTIONS**

There are eleven basic functions on the Harvester Pro Control Panel:

- 1. POWER ON/OFF
- 2. INCREASE TIME/TEMP BUTTON
- 3. TIME REMAINING INDICATOR LIGHT
- 4. TIME SET BUTTON
- 5. SET TIME INDICATOR LIGHT
- 6. SET TEMP INDICATOR LIGHT
- 7. TEMPERATURE SET BUTTON
- 8. ACTUAL TEMP INDICATOR LIGHT
- 9. DECREASE TIME/TEMP BUTTON
- 10. FARENHEIT TO CELSIUS **CONVERSION PORT**

(Insert toothpick or paper clip to convert)

11. DIGITAL LED SCREEN



### **HOW TO SET TIME**

Press the ON/OFF button to turn the dehydrator ON. The unit will switch directly to SET TIME.

- The SET TIME blue LED light will activate.
- Digital Display will show "00:00"

NOTE: If unit is idle for 2 minutes and the TIME button is not pressed, the unit will shut off.

### Press TIME button:

• HOUR portion of the display will blink. (FIG. 1)

#### Press + OR - buttons:

• To add or subtract hours in increments of one (1). Hold button down to go faster.

#### Press TIME button again:

- · Activates MINUTE portion of the digital display.
- MINUTE portion of the display will blink. (FIG. 2)

## Press + OR - buttons:

· Add or subtract minutes in increments of 5, hold down + OR - to go faster.

### Press TIME button again:

. To lock in the desired time.

This will exit SET TIME mode.

MAX SET TIME: 23:55 -

NOTE: If unit is idle for 2 minutes and no HOUR or MINUTE is entered, the unit will shut off.





### **HOW TO SET TEMPERATURE**

#### Press TEMP button:

- This activates the SET TEMP function.
- The SET TEMP blue LED light will activate.
- . Display for SET TEMP will blink 80F (27C).

Enter your desired temperature.

Press + to add temperature units by five (5), hold + OR - to go faster.

#### Press TEMP button again:

- This will lock in desired temperature and start the dehydrating process.
  - MAX TEMP IS: 160F° (70C°) -



#### NOTE:

- 1. If unit is idle for 2 minutes and no temperature is entered, the unit will shut off.
- 2. If SET TEMP is not set above ambient temperature, fan and heater will not operate.
- 3. Do NOT unplug unit until cool down mode has finished.

### HOW TO SET TO EITHER FAHRENHEIT OR CELCIUS

The unit automatically defaults to FAHRENHEIT.

You can switch temperature scales by activating the F°/C° switch by inserting a small, round end object (such as a toothpick or paper clip) into the port. (FIG. 4)



IMPRORTANT NOTE! When the unit is turned on the LED Display will illuminate showing "00:00" hours. The blue indicator light will cycle to each light every five (5) seconds for SET TIME, SET TEMP, ACTUAL TEMP and TIME REMAINING until either the TIME or TEMP button is pressed.

### GENERAL DRYING GUIDELINES

- Certain varieties of produce, the humidity in the air, and even methods of food handling, make a BIG difference in the drying time and quality of the dried product.
- Experiment with different drying temperatures, thickness of food, pre-treatment versus no pre-treatment, and different re-hydration methods.
- To save nutrients and produce a quality product, it is necessary to work fast preparing
  foods to dry when placed in your dehydrator. Foods need to dry continuously at the
  recommended temperatures and times. Do not turn off your dehydrator or leave partially
  dried food on the trays as it may spoil or develop "off" flavors.
- Spread all foods evenly on tray to dry in single layer. DO NOT let slices overlap.
   Keep at least ¼" space between food pieces to allow adequate airflow.
- Do not add fresh produce to a partially dried batch. It will slow the rate of drying for both products. It is possible, however, to combine partially dried foods on to fewer trays.

#### SELECTING FOODS TO DRY

- · Select the best quality produce at the peak of ripeness and flavor
- · Wash carefully to remove debris, dust and insects
- · Cut away bruised or damaged sections

### **LOADING TRAYS**

- · Lay food pieces evenly on trays
- Try to keep the pieces alike in size per tray for even dry time
- DO NOT overlap food pieces, as this will inhibit drying time as each tray is loaded
- Always leave approximately ¼" space between food items especially jerky meat to allow proper airflow.

#### **DRYING TIME**

- Drying times may vary, depending on the type and amount of food, thickness and consistency of the slices, percentage of water in the food, humidity, ambient temperature of air (foods at 75°F will dry faster than 50°F), altitude and the model of your Cabela's dehydrator.
- Drying times may also vary greatly from one area to another and from day to day, depending on the climatic conditions. Keep records to help you predict drying times for specific foods.

#### **DRYING TEMPERATURE**

- Fruits, fruit roll ups and vegetables should be dried at 130°F to 140°F (55C to 60C). By drying
  foods in this temperature range you will minimize the loss of heat-sensitive vitamins A and C.
- All foods sweat when they begin to dry, the temperature may be set higher than 140°F (60C) during the first couple of hours of drying. The actual temperature of the food will remain 15°F to 20°F (6°C to 8°C) lower than the air temperature for the first couple of hours.
- Meats and fish should be dried on the highest temperature setting of your dehydrator. These
  temperatures keep bacteria and other micro-organisms, common to meat and fish,
  to a minimum during the first stages of drying.

### **DRYING FRUITS**

Fruits are ideal to dry because they have a natural high sugar content. They are high in acid (and consequently less prone to spoilage and micro-organisms), and taste delicious! Seasonally, fruit can be obtained in bulk from orchards or farms for considerably lower prices than you may find in the supermarket.

#### SELECTION

Fruits picked at their prime have the highest natural sugar content and the best nutritional value. For the best quality product, choose only fresh, ripe unblemished fruits.

#### PREPARATION

- · Wash fruit thoroughly and remove any imperfections.
- · Remove skins (if desired), stems and seeds.
- Halve or slice in 1/4" to 1/2" circles or slices (a food processor or slicer will speed the slicing and ensure uniform slices, which will allow fruits to dry at the same rate.)
- Some fruits have a natural protective wax coating such as, figs, grapes, blueberries, cranberries, etc... If you want to dry these fruits whole, dip into boiling water for 1 to 2 minutes (the amount of time needed depends on the thickness and toughness of the skin) to speed dehydration. This makes the skin more porous by removing the natural wax coating and thereby speeds up the drying time.

This process is called 'checking'. Small lines appear on the fruit skin allowing moisture to escape but may be too fine to be visible.

- · Many fruits can be dried in halves with the pits removed. If they are dried with the skins on, be sure to place them skin-side down to prevent fruit and pulp from dripping down through
- · Check frequently near the end of the drying process and remove pieces as they become dry.
- To peel or not to peel is a decision only you can make (if the fruit has been artificially waxed, it should definitely be peeled to remove the wax). The skin has nutritional value, but skins tend to be very tough when dried and fruits take longer to dry with the skins on. Try fruits both ways - peeled and unpeeled - your choice.

Pre-treat if desired and place the fruit into the dehydrator to dry at 135°F (57C).

#### PRE-TREATMENT

Pre-treatment minimizes oxidation, and gives you a superior quality, better tasting product with less vitamin loss. Apples, pears, peaches and apricots are better when pre-treated. They are more appetizing, have a longer shelf life and higher nutritional value.

- · Place cut fruits that tend to brown in a holding solution of ascorbic acid to reduce browning during preparation.
- Do not keep cut fruit in a holding solution for more than one hour.
- · Pre-treatment can vary from soaking in fruit juice, ascorbic acid mixtures, syrup blanching, steaming, to sulfating. The results of these methods also vary.

Experiment and decide for yourself which one you like best.

### **NATURAL PRE-TREATMENT**

Fruit juices containing ascorbic acid may be used as a natural pre-treatment to reduce browning. Although there will be some loss of color, pineapple, orange, lemon, or lime juice can be used. Ascorbic acid mixtures, available from your supermarket, can also be used. Follow the directions on the package. Slice fruit directly into juice or ascorbic acid mixture. Soak 5 minutes and place on trays. Fruits can also be dipped in honey or a honey/juice mixture.

	FRUITS DE	RYING GUIDE	
FOOD	PREPERATION	DRYING TIME	USES
Apples	Pare, core, cut in 3/8" Pre- treat	4-10 hours	Applesauce, pies, rings, snacks, breads and cookies
Apricots	Cut in half, remove pit and cut in quarters Pre-treat	8-16 hours	Desserts, muesli, meat dishes, pies and sauces
Bananas	Peel, cut in 3/8" slices or divide lengthwise	6-12 hours	Snacks, baby food, granola, cookies, and banana bread
Blueberries	Wash and remove stems Dip in boiling water until skins crack	10-18 hours	Breads, baked goods, snacks, ice cream, yogurt
Canned Fruit	Drain well If small, place on mesh screen	6-12 hours	Snacks, breads, granola
Cherries	Wash, remove stems and pit	18-26 hours	Breads, baked goods and snacks
Citrus Fruits	Peel, if desired Slice 3/8" thick	6-12 hours	Flavorings when powdered
Cranberries	Wash and remove stems Dip in boiling water until skins crack	10-18 hours	Breads, baked goods, snacks ice cream, yogurt
Coconut	Remove dark outer skin, slice 3/8" thick	3-8 hours	Cakes, cookies, desserts and granola
Figs	Remove stems Cut in half	8-15 hours	Fillings, cakes, puddings, breads and cookies
Grapes	Leave whole, remove stems (if blanched)	10-36 hours 6-10 hours	Raisins; use in baked goods, cereals and snacks
Kiwi	Peel, slice 3/8" to 1/2" thick	5-12 hours	Snacks
Lemon Powder	Zest of Rind	8-12 hours	Seasoning rubs and marinade
Mangos	Remove skin, slice 3/8" thick	6-16 hours	Snacks, cereals and baked goods
Melons	Remove skin & seeds Cut 1/2" thick	8-20 hours	Snacks

### **DRYING VEGETABLES**

Some vegetables are quite good dried. Others lose their appeal and are better frozen or fresh. Vegetables have a low acid and sugar content that makes them more subject to spoilage, and tend to have far shorter shelf life than dried fruits. Packaging and ideal storage conditions are key elements to producing dried vegetables which will taste as good in December as they did from your Summer garden!

#### SELECTION.

Choose fresh, crisp vegetables for a high quality dehydrated product. Just like fruits. Vegetables should be picked ripe and dried as soon as possible to minimize loss.

#### PREPARATION

Wash vegetables thoroughly and remove any blemishes. Peel, trim, core, and/or slice vegetables.

#### BLANCHING

Most vegetables must be blanched, either steaming over boiling water or in the microwave oven to slow the enzyme action which will continue during drying and storage

Note: Blanching softens the cell structure, allowing the moisture to escape more easily and also allows vegetables to rehydrate faster. There is no need to blanch onions, garlic, peppers, and mushrooms. Herbs also are not blanched. Water blanching is not recommended because of the loss of water-soluble vitamins and minerals.

#### STEAM BLANCHING

Use a commercial steamer or a pan with a tight fitting lid and a steaming rack. Bring about 1 inch of water to a brisk boil and drop in sliced vegetables. Cover and steam until vegetables are heated completely through, but not cooked. This is usually about 1/3 of the time required to cook the vegetable. Vegetables should still be crunchy. Drain in steamer rack and place immediately on dryer

### MICROWAVE BLANCHING

A microwave oven is ideal for blanching vegetables. Prepare them in the same manner as for steam blanching. Place them in a microwave-safe dish, cover and cook on high for about 1/2 of the time required to completely cook the fresh vegetables.

Depending on the age and design of your microwave, you may want to stop the cooking half-way through and stir the vegetable to achieve a more even blanching. Load blanched vegetables onto drying trays, making sure that air can move freely between the pieces.

For vegetables, such as corn or peas, that tend to clump together, stir occasionally to allow air to reach all of the pieces. It is recommended to use Cabela's mesh screen inserts (Item# 04306441) so that the kernel pieces will not fall through the cracks of standard trays. Vegetables are dried until they are crisp, leathery, or brittle. Package immediately after drying to prevent absorption of moisture from the air. Usual drying temperature for vegetables is 130°F to 145°F (55C to 63C)

### **VEGETABLE DRYING GUIDE**

Vegetables will also vary in their drying times. Blanching decreases drying times, but not all vegetables are blanched. Again, the average drying times in the following table are general and depend on different variables.

FOOD	PREPERATION	DRYING TIME	USES	
Asparagus	gus Wash and cut into 1" pieces and blanch		Rehydrate, serve in crean	
Beans: Green/Wax	Remove ends, cut into 1" pieces and blanch	6-12 hours	Stews, soups and casseroles	
Beets	Steam until tender, cool and peel, cut to 1/2"	3-10 hours	Soups and stews	
Broccoli	Wash, cut as for serving and blanch	4-10 hours	Soups, quiche or soufflés, cream or cheese sauce	
Carrots	Peel, cut ends, slice in 3/8" thick or shred and blanch	6-12 hours	Salads, soups, stews and carrot cake	
Cauliflower	Wash, cut as for serving and blanch	6-14 hours	Soups and stews	
Celery	Wash , 1/2" slices, blanch in 1/2 t celery salt , baking soda to 1 cup water	3-10 hours	Soups, stews	
Corn	Husk, remove silk and blanch, remove from cob	6-12 hours on mesh screen	Fritters, soups, stews or grind for cornmeal	
Eggplant	Slice 1/4" thick, peel and blanch	4-14 hours	Cream sauces, casseroles, fry	
Garlic	Separate and peel cloves	6-12 hours	Powder for seasoning	
Mushrooms	Clean with soft brush, don't wash	4-10 hours	Rehydrate for soups, salads, omelets or frying	
Onions	Remove skins and ends. Slice ½" thick	6-12 hours	Soups, Stews, dips Flakes for seasoning	
Peas	Wash & blanch	8-15 hours on Mesh screen	Soups, stew	
Peppers (Mild or Hot)	Remove stem, inner membrane, seeds Slice into strips or pieces	5-10 hours	Stews, soups, casseroles, pizza Powdered for seasoning	
Potatoes	Peel , slice 3/8" thick, blanch, rinse & dry	5-12 hours	Soups and stews	
Tomatoes	Cut tops off, score down 2 sides, put in boiling water for 1 min. to peel skins. Cut into slices , halves, or quarters	6-12 hours	Soups, stews, sauces	
Zucchini & Squash	Peel, cut ends, slice in 3/8" thick or shred	5-10 hours	Bread, soups, casserole	

### **DRYING JERKY**

Jerky can be made from a variety of wild, game meats, fish and poultry. Jerky is a favorite snack for hiking, school, on the trail or just about anywhere! Jerky is made by seasoning lean, raw meats in a salt mixture, then drying it without cooking. The finished product is a protein-rich exercise in chewing and ever so delicious! Jerky also makes a savory broth base for soups and

Homemade jerky is much less expensive than jerky slices or sticks purchased at a grocery or convenience store. Most lean meats will yield about 1 pound of jerky for 3 pounds of fresh meat.

#### SELECTION

When purchasing meats for jerky, choose lean meats with minimal marbling (fat), as fat tends to get rancid during storage. A lean cut of flank steak or round steak makes excellent jerky.

When making jerky from pork, fish, chicken or turkey, use precooked and processed meat. Use filets of fish and the breast of chicken or turkey.

Be sure to dry it at the highest temperature setting. The high temperature helps to keep bacteria and other spoilage micro-organisms, that are common to meat and fish, to a minimum during the first part of dehydrating. After drying, heat it in oven at a minimum temperature of 165°F (74C) for at least 30 minutes as a precaution against the risk of salmonella.

When you are jerking game meats, freeze the meats for at least 60 days at 0°F (-18C) before drying as a precaution against any diseases the animal might be carrying. Then thaw meat, add seasonings and press into strips or sticks, and place on trays to dry.

#### PREPARATION

- · With a sharp knife, remove all fat, gristle, membranes and connecting tissue.
- . It is easier to slice partially frozen meat for jerky.
- Cut into strips 1/4" to 3/8" thick and 5" to 6" long. Cut meat into uniform thickness so it will dry in the same amount of time. Cut strips across the grain to produce jerky that is easier to break apart and chew.
- · Marinating adds flavor as well as tenderizes. The longer the meat marinates, the more flavorful the jerky.
- Marinate by mixing one package of cure, one package of spice/seasoning and 1/4 to 1/2 cup of water per pound of meat.
- . Marinate cut meats in store-bought or your own recipe marinade for 4 to 8 hours in the refrigerator before drying.
- If you use your own marinade recipe, be sure to use a curing spice combination that includes salt, sodium nitrite to prevent bacterial growth during the initial stages of drving.

Remove meat from marinade - IMPORTANT: Pat meat dry making sure to remove any excess moisture, this will keep your drying time consistent with all of the pieces.

Place meat on dehydrator trays - Make sure to leave at least 1/4" of space between each piece, do not overload the trays and do not overlap the pieces. Both of these things can increase dehydration time and cause improper dehydration.

#### **GROUND MEAT JERKY**

You can make jerky using ground beef, venison or bison. Try to use 85% to 90% lean. It has a faster drying time, is easier to chew and is less expensive to make. Season & cure with ready mix flavor packets or use your own recipe. Mix together and form into thin strips using Cabela's Jerky Pistol Item# 04048196 or Jerky Blaster Item# 04045641 (sold separately) available from Cabela's. Extrude ground meat mixture into strips onto trays and dry.

#### JERKY DRYING GUIDE

Food	Preparation	End Condition	Dry Time (Hrs.)	Setting
Beef / Venison	Cut into 1/4" thick strips and marinade or season	Tough, dry, not brittle	5-15	160°F (71°C)
Pork		Tough, dry, not brittle	5-15	160°F (71°C)
Fish		Firm, dry, should not crumble	10-16	160°F (71°C)
Poultry		Tough, dry, not brittle	8-12	160°F (71°C)
Ground Meat	Extruded strips	Dry, Easy to chew	8-15	160°F (71°C)

Meats should be dried at 160°F (71°C). Depending on how thick the meat is cut, how heavily the dryer is loaded, the humidity, and the ambient room temperature, drying times may vary.

Pat jerky with clean paper towels several times as it dries, to remove the oil that accumulates on the top of the jerky. When removing jerky from dehydrator trays, wrap it in paper towels and let it stand for a couple hours prior to packaging. Excess fat will be absorbed in the paper towels and the shelf life will be extended.

#### STORING JERKY

- · Place jerky in a jar with an airtight lid or wrap jerky in aluminum foil and store in a thick plastic food storage bag.
- · Avoid storage in plastic containers or bags without first wrapping in aluminum foil or waxed paper.
- If cure was used, jerky should be stored in a dark, dry place between 50-60°F (10-16°C). Properly dried jerky can be stored at room temperature for 1 to 2 months.
- . If no cure was used in the jerky marinade it should be stored in the refrigerator so that there is less chance that it will go bad- in the case that the meat was not correctly dried or still retains moisture.
- . You can store jerky in the freezer to extend the shelf life up to 6 months. Remember to label and date all packages.
- · Vacuum Sealing is a great way to store jerky. Cabela's has a range of vacuum sealers available for this purpose. Go to www.cabelas.com

#### WHY TEMPERATURE IS IMPORTANT WHEN MAKING JERKY

Illnesses due to Salmonella and E. coli O157:H7 from homemade jerky raise questions about the safety of traditional drying methods for making beef and venison jerky. The USDA Meat and Poultry current recommendation for making jerky safely is to heat meat to 160 °F before the dehydrating process. This step assures that any bacteria present will be destroyed by wet heat.

After heating to 160 °F, maintaining a constant dehydrator temperature of 130 to 140 °F during the drying process is important because:

- the process must be fast enough to dry food before it spoils
- It must remove enough water that microorganisms are unable to grow

#### **DRYING FISH**

Lean fish can be used for jerky. You can also dry fat fish, but it will not keep at room temperature more than a week. Fish jerky should contain about 15% moisture when it is completely dry. It will be pliable and firm. If there is any doubt about the dryness, store in refrigerator or freezer to avoid the risk of spoilage.

Cooked fish may also be dried, although it has different taste than fish jerky. It still makes a nice snack. Re-hydrating cooked fish is not recommended because the resulting product isn't very good.

#### SELECTION

Choose fresh fish to dry. If you catch the fish, clean it promptly and keep on ice until you are ready to dehydrate. If you are purchasing fish, make sure it is fresh and not previously frozen. Frozen fish can still be made into jerky, but be aware that the quality is inferior to fresh.

### **PREPARATION**

Cut fish into 1/4 to 3/8 inch thick strips. Marinate in your own favorite marinade. When using your own recipe, be sure to include at least 1-1/2 to 2 teaspoons salt per pound of fresh fish. Salt slows the growth of surface bacteria during the initial stages of drying. Marinate for at least 4 to 8 hours in refrigerator so fish will absorb salt and seasonings.

Dry fish jerky at 130°F to 140°F (55°C to 60°C) until they feel firm and dry, but don't crumble. There should be no moist spots.

### **DRYING SAUSAGE**

- Preheat the dehydrator to the highest setting. Verify the dehydrator is holding the temperature, proceed to the next step.
- Lay the sausage on a cutting board. Slice to desired thickness, we recommend 1/4-inch strips. Sausage that is too thick can greatly increase drying time.
- Put the sausage on the dehydrator trays with at least 1/2" space between pieces.
- Dehydrate the sausage for four to 10 hours, checking on it regularly. When the sausage is pliable but not brittle, it is ready.
- Put the sausage in a plastic bag or a glass jar and leave it open. Let it continue to dry for 24 hours before sealing.

### **DRYING HERBS**

Fresh herbs and spices have a stronger aroma and flavor than commercially dried herbs and spices. They are prized by food lovers and gourmet cooks.

Dried herbs and spices are used more often than fresh because they are more readily available and convenient to use. Although some flavor is lost when they are dried, it becomes more concentrated because so much moisture is removed. Most herbs contain from 70 to 85 percent water. 8 ounces of fresh herbs will yield about 1 ounce of dried.

#### **GATHERING HERBS**

The flower, seeds, leaves and stems of herbs can all be used for seasoning.

- Leaves and stems should be gathered early in the morning before the heat of the sun dissipates the flavoring oils. Leaves should be harvested before plant begins to flower and while still tender.
- Snip stems at base, taking care to leave sufficient foliage for plant to continue growing. The new leaves at tip of plant have the most concentrated flavor.
- Plants usually survive three or four major harvests and, depending on climate, may produce all year round. Cold frames extend growing season and a sunny kitchen window will allow potted herbs to produce all year long. When plants have begun to flower, a bitter taste develops and leaves are not as aromatic because the energy has gone into producing buds.
- Flowers of some herbs may be used for seasoning. They should be harvested when they first open and while still very fresh.
- · Seeds, such as caraway or mustard, are harvested when they are fully mature and have changed from brown to gray.

### **PREPARATION**

Most herbs may be dried in your Harvester Pro using Mesh screens.

- . Leaves and stems should be lightly washed under cold running water to remove any dust or insects. Remove any dead or discolored portions.
- To dry large-leafed herbs, such as basil and sage, strip leaves from stem, cut in half across the leaf and place on a mesh screen lined tray. Cutting allows dry air to get inside the stem and will shorten drying time.
- To dry small-leafed herbs, like thyme, place on a mesh screen lined tray helps keep dried herbs from falling through tray. As small herbs dry, they may fly around inside dehydrator. If this happens, place another mesh screen over drying herbs to keep them in place.
- If flowers are to be used in teas, dry them whole. Wash and separate petals, and remove any tough or discolored parts.
- When seedpods have dried, their outer covering may be removed. Rub seeds between palms of your hands while blowing to remove husks.
- · Place larger seeds on a mesh-screen sheet. Dehydrate until there is no moisture evident. If seeds are to be used for planting, dry at room temperature to maintain germination ability.
- Do not dry herbs with fruits and vegetables.
- · Store in glass containers in a cool, dark place to reduce flavor loss. Label clearly before storage because they are difficult to recognize when dry. Do not powder leaves until you are

Drying temperature should not exceed 90°F to 105°F (35C to 41C).

	HERB DRY	ING GUIDE	
FOOD	PREPERATION	DRYING TIME	USES
Anise Leaves	Rinse in cold water	1-3 hours	Soups, stews, sauces,
19000 - 1900 C. 1900 C. 190	and pat dry	MARIOVAN VALUE A	vegetable and fruit salads
Anise Seeds	Rinse in hot water and	2-5 hours	Rehydrate, serve in cream
	pat dry		sauce
Basil Leaves (break	Clip leaves 3 to 4	20-24 hours	Italian and Mediterranean
veins and stems to	inches from top of		tomato meat dishes,
aid in drying)	plant just as first buds appear, pat dry		salads, soups, fish, poultry and egg dishes
Caraway	Clip entire plant, dip in	2-5 hours	Pork, sauerkraut, rye
	boiling water, pat dry		bread, cheese, vegetables cookies
Chili Peppers	Rinse and dice, pat dry	5-12 hours	Powder for seasoning
Chive Leaves	Chop, rinse in cold	20-24 hours	Mild onion flavor, use in
17941.000000000000000000000000000000000000	water, pat dry	Carter State	moist recipes
Cilantro Leaves	Clip with stems, rinse in cold water, pat dry	15-18 hours	Mexican, Chinese and Mediterranean dishes
Coriander	Clip entire plant, dip in	2-5 hours	Sausage, pickling spices,
	boiling water, pat dry		seeds, apples and pear
			dishes
Cumin Seeds	Rinse in cold water, pat dry	2-5 hours	Curries and chili dishes
Dill Leaves	Rinse in cold water,	1-3 hours	Salads, vegetables,
	pat dry		potatoes and fish
Fennel	Rinse in cold water, pat dry	1-3 hours	Salads, soups or stews
Garlic Clove	Clean with soft brush, don't wash	6-12 hours	Salt, powder, recipes
Ginger Root	Peel, slice or grate	2-5 hours	Meats , desserts
Mint	Rinse & pat dry	6-12 hours	Lamb dishes, jelly, sauces
Oregano	Rinse & pat dry	8-15 hours	Italian, & Greek dishes
Parsley - Flat or curly	Rinse & pat dry	15- 20 hours	Powder or flakes
Rosemary	Rinse & pat dry	15- 20 hours	Poultry, lamb , egg dishes breads
Sage	Rinse & pat dry	20-24 hours	Pork, gnocchi, fish
Tarragon	Rinse & pat dry	20-24 hours	Sauces, salads, fish or poultry
Thyme	Rinse & pat dry	3-5 hours	Soups, all dishes most veggies

Note: Dry Herbs should crumble easily and stems should snap when bent.

### DRYING FLOWERS and DOUGH ART

- Choose flowers that are ¾ way bloomed. If you wait until fully bloomed, fragrance is already fading. Because they shrink when dried gather a large amount.
- . Trim flowers so that leaves are removed and the stem is as short as possible.
- . Space flowers evenly and in single layer. Use Cabela's Mesh screen inserts so no dried petals or bits fall through the tray slots.
- · Allow flowers to dry overnight in the dehydrator.
- Dried flowers, herbs and spices used for potpourri should be dried at temperatures ranging from 90 F" to 100 F" (30 to 40 C") to maintain aroma and color.
- Making dough art or beads is a great family activity see recipe section for dough.

### REHYDRATING DRIED FOOD

Rehydrate by placing dried foods in a container (with enough water to cover food) and soaking for 30 minutes to 2 hours. Boiling water rehydrates foods more quickly than cold water or water at room temperature. Fruits or vegetables may also be rehydrated in liquids other than water, including fruit juices, cider, vegetable juices, milk, consommé, etc.

- Refrigerate these foods while they are soaking to reduce any risk of spoilage.
- Do not add seasonings, especially salt or sugar, during rehydration because they slow the rehydration process.

### **COOKING WITH DRIED FOODS**

After rehydrating food, cook it as you would normally. If foods are cooked before they are fully rehydrated, they will cook in a shriveled state and will not be plump. Most fruits and vegetables will rehydrate to about 80% of their fresh state. Consequently, they are a little more chewy than a fresh or frozen fruit or vegetable, even when rehydrated.

Dried food used in cooking will absorb additional liquid, so adjust the recipe accordingly by adding more water.

- Vegetables add one additional cup of water for one cup dried food.
- Stewed Fruits add 2 additional cups of water for each cup of fruit, allow to stand for approx. 1 hour and simmer until tender.
- Pies or fillings use 1 additional cup of water per 1 cup of fruit use less, if you desire a thicker consistency.

### **ACCESSORIES AVAILABLE AT CABELA'S**

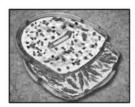
You can dehydrate all types of foods and items with your dehydrator including meats, fruits, vegetables, plants, flowers and herbs. The following is a list of accessories available at Cabela's that can assist for your Harvester Pro Digital Dehydrator:



Add-on 2-pack trays. Expand your drying space as your dehydrating needs. (Item #04306418).

> Fruit roll up trays 4-pack. Make easy, healthy snacks without extra sugar or additives. (Item #04306263).





Non-stick mesh screens 4-pack Prevent smaller items like berries, herbs and spices from falling through tray slots during drying process. (Item #04306441)



9" Jerky Pistol (Item #04048196) 15" Jerky Blaster (Item #04045641) Make ground meat jerky or flavorful snack sticks.

Quickly and easily turn a cut of meat into uniform jerky slices in seconds.



**Manual Jerky Slicer** (Hand crank) (Item #04202098)

> Jerky Slicer Attachment for **Commercial-grade Grinders** (Item #04202115)



### Recipes

#### **Italian Herb Blend**

#### Ingredients

1 TBLS dried Oregano leaves 1 TBLS dried onion (powdered) 4 dried cloves garlic (powdered) 1 TBLS dried Basil leaves

Combine all the herbs in a glass jar with tight lid. Use to flavor sauces & soups

#### Brian's Best Beef Jerky

#### Ingredients

- · 2 pounds flank or beef round steak, cut into thin strips 1/4" thick
- 1/4 cup soy sauce
- 2 TBLS Worcestershire sauce
- 2 TBLS liquid smoke
- · 2 TBLS brown sugar
- · 2 tsp salt

### **Directions**

- · 1 tsp ground black pepper
- · 1 tsp meat tenderizer
- 1 tsp garlic powder
- · 1 tsp onion powder · 1 tsp paprika
- 1. Place beef strips in the bottom of a large bowl. Pour soy sauce, Worcestershire sauce, liquid smoke, brown sugar, salt, pepper, meat tenderizer, garlic powder, onion powder, and paprika over beef. Mix to assure all the meat is evenly coated. Cover and marinate in the refrigerator for 8 hours or overnight.
- 2. Remove meat from bowl and pay dry to remove any excess moisture.
- 3. Arrange the meat strips on the tray of a dehydrator without overlapping and leaving at least 1/4" between pieces.
- 4. Dry and store using the chart and guidelines on pgs 14 &15.

### Original Deer Jerky

#### Ingredients

- · 1 pound boneless venison roast
- 4 TBLS soy sauce
- 4 TBLS Worcestershire sauce
- · 2 TBLS liquid smoke flavoring
- 1 TBLS ketchup

- 1/4 tsp pepper
- · 1/4 tsp garlic powder
- · 1/4 tsp onion salt
- 1/2 tsp salt

#### **Directions**

- 1. Slice meat into long strips, 1 inch wide and 1/4 inch thick. In a large releasable plastic bag, combine soy sauce, Worcestershire sauce, liquid smoke, ketchup, pepper, garlic powder, onion salt and salt. Place meat in, and close bag. Refrigerate overnight.
- Knead occasionally, to evenly distribute marinade.

  2. Remove meat from bag and pay dry to remove any excess moisture.
- 3. Arrange the meat strips on the tray of a dehydrator without overlapping and leaving at least 1/4" between pieces.
- 4. Dry and store using the chart and guidelines on pgs 14 &15.

### Spicy Jerky Marinade

#### Ingredients

- 2 pounds flank or beef round steak
- 1/4 tsp cracked pepper
- 1/4 tsp cayenne pepper
- 1 tsp onion powder 2 tsp salt

- · 2 cloves crushed garlic
- 2 TBLS steak sauce
- 3 TBLS Worcestershire sauce 1/2 tsp paprika

#### **Directions**

- 1. Combine ingredients and rub thoroughly into meat. Marinade overnight. Drain in sieve or colander.
- 2. Arrange the meat strips on the tray of a dehydrator without overlapping and leaving at least 1/4" between pieces.
- 3. Dry and store using the chart and guidelines on pgs 14 &15.

#### Hawaiian Jerky Marinade

#### Ingredients

- · 2 pounds flank or beef round steak
- 1 tsp salt 1 tsp ground ginger
- 1 TBLS brown sugar
- 1/4 tsp pepper

- 1/8 tsp cayenne pepper
- 1 crushed garlic clove
- 1/4 cup pineapple juice
- 1/4 cup soy sauce

#### Directions

- 1. Combine ingredients and rub thoroughly into meat. Marinade overnight. Drain in sieve or colander.
- 2. Arrange the meat strips on the tray of a dehydrator without overlapping and leaving at least 1/4" between pieces.
- · Dry and store using the chart and guidelines on pgs 14 &15.

### Wild Bill's Fish Jerky

It is important to use the freshest and leanest fish when making fish jerky. Cod is a popular choice. The fish must be de-scaled, deboned, and cut into fillets before marinating.

#### Marinade

- 4 lbs. fish
- 1 cup boiling water 2 TBLS teriyaki sauce

- 3 TBLS Old Bay seasoning
- 1 cup light brown sugar
- 3/4 TBLS liquid smoke

#### Directions

- 1. Combine ingredients and mix to dissolve completely.
- 2. Add enough fish so that all pieces are completely covered. Marinate overnight in the refrigerator for best results.
- 3. Arrange the meat strips on the tray of a dehydrator without overlapping and leaving at least 1/4" between pieces.
- 4. Dry and store using the chart and guidelines on pgs 14 &15.

#### Golden Goose Jerky

#### Ingredients

- 4 pounds (about 2 quarts) skinless goose breast fillets, trimmed of all gristle, fat, and silver skin
- 3 TBLS coarse salt
- 1 cup brown sugar
- 1 cup water
- 3/4 cup soy sauce

- 1/2 cup Worcestershire sauce
- 2 TBLS garlic powder
- 2 TBLS chili powder
- 3 TBLS coarsely ground black
  - pepper 2 TBLS red pepper flakes

#### **Directions**

- 1. Combine ingredients and mix to dissolve completely
- 2. Marinate overnight in the refrigerator for best results
- 3. Arrange the meat strips on the tray of a dehydrator without overlapping and leaving at least 1/4" between pieces
- 4. Dry and store using the chart and guidelines on pgs 14&15

### Bob n' Bob's Turkey Jerky

#### Ingredients

- 2 pounds cooked lean Turkey Breast
- 1 tsp salt
- 1 tsp ground black pepper1 TBLS brown sugar

- 1/4 cup Worcestershire sauce
- 1/4 cup soy sauce
- · 1 tsp liquid smoke

#### Directions

- 1. Combine ingredients and mix to dissolve completely
- Marinate overnight in the refrigerator for best results
- 3. Arrange the meat strips on the tray of a dehydrator without overlapping and leaving at least 1/4" between pieces
- 4. Dry and store using the chart and guidelines on pgs 14&15.

### **Ground Meat Jerky**

#### Ingredients

- 1 pound lean ground beef
- 1/2 tsp onion powder
- 1/2 cup soy sauce 1 tsp liquid smoke
- 1/2 tsp garlic powder · 1 tsp salt
- 1. In a glass bowl, combine all ingredients and refrigerated for at least two hours. 2. Follow jerky Pistol or Blaster instructions.
  - NOTE: You'll find it is recommended to add at least 1/2 cup cold water per pound of ground meat to keep the mixture fluid enough to glide through jerky gun nozzle easily.
- Load the mixture in the jerky gun and use the gun to load your dehydrator trays. It is recommended to use mesh inserts or fruit leather trays, as this mixture will be softer.

#### **Dehydrator Sun Dried Tomatoes**

#### Ingredients

- · Approx. 2lbs of roma tomatoes
- · 2 TBLS olive oil
- 1 TBLS each: dried basil, celery salt, lemon pepper

- 1. Slice tomatoes in half (long ways)
- 2. Gently toss in oil and spices
- 3. Arrange cut side up on tray leaving space between for air circulation.
- Dry at 125°-140° 8-12 hours .
- 5. Dried tomatoes will reduce in size, become deep red, leathery, but not tacky.
- 6. Remove tomatoes from the dehydrator and allow them to cool thoroughly.7. Pack tightly in freezer bags, vacuum sealed bags, plastic containers, or jars.

#### Creamy Mushroom Soup

#### Ingredients

- 1-1/2 cups dried Mushrooms
- 1/2 cup dried Onions
- 2 cups hot Beef bouillon
- · Dried Parsley for garnish

#### **Directions**

- 1. Sauté mushrooms and onions in margarine in a heavy saucepan for 5 minutes, stirring occasionally. Set aside
- 2. Combine bouillon, milk, salt and flour. Blend until smooth.
- Pour over sautéed mushrooms and onions.
   Cook and stir 5-10 minutes longer until slightly thickened. Garnish with dried parsley.

### Vegetable Soup

#### Ingredients

- 4 cups vegetable stock
- 2 TBLS dried celery
- 2 cloves garlic
- 2 TBLS olive oil • 1/2 tsp dried Italian herbs
- Salt and pepper to taste
- 1/2 cup dried green beans
- 1/4 cup dried onion
- 1/2 cup diced hash browns
- 1/2 cup dried shredded cabbage (optional)
- 1 can of great northern beans, or choice
- 1 cup egg noodles

### **Directions**

- 1. Boil water to re-hydrate items above. When they plump-up, add the olive oil to a heavy pan on medium heat.
- 2. Add the onion and celery, cook for about 5 minutes.
- 3. Add the vegetable stock, garlic crumbled finely, carrots, potatoes, noodles and herbs. Simmer for 10 min.
- 4. Add the rinsed beans, and simmer just to warm them through.

### **Oranges to Apples Fruit Roll Ups**

#### Ingredients

- 1-1/2 cups plain applesauce
- · 2 tsp dried orange, ground
- · 1 small Apple, peeled, cored and chopped
- · 2 tsp Vanilla

#### Directions

- 1. In a blender, puree all ingredients.
- 2. Pour onto Fruit Roll up trays inserts sheets (be careful not to over fill).
- 3. Dry at 135°F for 4 to 8 hours, or until leathery and pliable.

Let cool, peel and roll in plastic wrap to store.

### Strawberry Roll Ups

#### Ingredients

- · 1 quart Strawberries, washed & cored
- juice of 1/2 Lime

· 2 TBLS Honey

· optional Drop of Rum extract,

for Daiguiri flavor

#### **Directions**

- 1. In a blender, puree all ingredients.
- 2. Fill Fruit Roll up trays inserts sheets (be careful not to over fill).
- 3. Dry at 135°F for 4 to 8 hours, or until leathery and pliable.

Let cool, peel and roll in plastic wrap to store.

### Honey Glazed Banana Chips

#### Ingredients

- 4 Bananas peeled and sliced ¾" pieces
- 1/4 cup honey mixed with 1/4 cup water

#### Directions

- 1. Place each tray on paper towel.
- Dip small batches of banana slices into honey mixture.
- Arrange onto tray and let drain on paper towel a few minutes before stacking onto dehydrator.
- 4. Dry 10-12 hours until dry and leathery

NOTE: Dried bananas will not be as crisp and sweet as you find in store. Only deep frying can give you that type of crispness. Commercially prepared banana chips are usually deep fried in oil (mainly coconut) and even sometimes dipped in a sugar syrup.

### Cinnamon Apple Chips

#### Ingredients

- 8 medium apples Sliced very thin
- · 2 TBLS lemon juice
- 1 tsp cinnamon
- · 2 tsp sugar

- 1. Wash, peel (if desired), and core the apples. Slice them as thinly as possible.
- In an extra-large bowl toss slices with lemon juice.
- Mix in the cinnamon and sugar. Try to distribute the cinnamon and sugar as evenly as possible. Rub into the individual slices by hand if necessary.
- Place the apple slices on the dehydrator trays making sure there isn't any overlap.
- Bake at 135F° for 10 to 12 hours. After 3 hours, flip the chips over so that they don't stick to the trays. After 10 hours, check and remove those that are done. If a chip is still fairly flexible, leave it to dehydrate for another two hours. Remove when crispy.
- 6. Eat immediately, or store in airtight container.

#### **Crispy Kale Chips**

#### Ingredients

- 1 bunch Kale
- · Olive oil

- Juice of 1/2 lemon · dried garlic powder or minced
- · pinch of cumin
- sea salt

#### Directions

- 1. Wash the kale and then cut it into 3 inch long strips.
- Put the sliced kale in a large bowl and add the olive oil, sea salt, minced garlic, lemon juice, and cumin, all to taste.
- 3. Use your hands to massage the ingredients into the kale. Let marinate for 10 to 20 minutes: the kale leaves should wilt slightly.
- 4. Space marinated kale on a dehydrator trays evenly. It is recommended to use nonstick mesh screens (Item# 04306441)
- 5. Dehydrate for approx. 2-4 hours at 135° F, or 4-6 hours at 115° F until crispy

### Watermelon Candy

#### Ingredients

- · 1 medium-sized watermelon
- · sea salt

#### Directions

- 1. Cut watermelon into wedges and then into 1/4" thick slices. Sprinkle with sea salt.
- Place the slices on your dehydrator.
- Set your dehydrator to 140°F (60°C) and dry overnight (approx. 10 hours).
- 4. Remove dried watermelon from racks and store in air tight container.
- 5. It is recommended to use nonstick mesh screens (Item# 04306441), so that the dried watermelon slices are easier to remove.

#### Spicy-N-Sweet Potpourri

#### Ingredient

- · 1 cup dried rose petals
- 1 Tbsp. whole cloves
- 1/3 tsp. ground cloves
- 1/4 cup dried lavender blossoms
- 1 stick cinnamon, crumbled
- 1/8 cup dried rosemary • 1/8 cup dried chamomile
- 1/4 tsp. ground nutmeg
- 1/2 cup dried grated orange peel
- 2 drops rose oil
- 1 tsp. powdered orrisroot
- · 1 drop orange oil
- · 1 drop lavender oil
- 1/2 cup dried flower petals (for color)

#### **Directions**

- 1. Combine everything except oils in a bowl. Gently toss to mix
- Sprinkle oils lightly over mixture.
- Toss slightly to spread the oils evenly. Makes approx. 2 cups potpourri.

#### DOUGH ART

#### Ingredient

• 2 cups flour

• 1 cup water

· 1 cup salt

#### **Directions**

- 1. Mix flour and salt together, gradually add water. Blend mixture by hand.
- Knead by hand 2 or 3 minutes into a pliable, moist dough ball.
- Roll dough floured surface, adding flour to the top of the dough so it will not stick. Keep surface well floured as you roll and turn dough. Roll out or cut into pieces
- Using cookie cutters or hand form shapes or beads. (be sure to make a hole at top of shape for hanging ornaments or beads

It is recommended to use Fruit roll up tray inserts (Item# 04306263) to dry shapes or beads. Dust inserts with flour and leave ample space between shapes.

Dehydrate for 48-60 hours. It's better to over-dry them.

#### **LIVER BITES - DOG TREATS**

#### Ingredient

3 pounds liver

#### Directions

- 1. Rinse the large pieces of liver and pat dry.
- Slice into manageable single-treat size pieces (approx. 1/2" thick)
- Arrange on the dehydrator trays leaving space between them for the air to circulate.
- 4. It is recommended to use nonstick mesh screens (Item# 04306441) so they do not slip through cracks of tray while wet stage.
- 5. Dry at 110 °F checking after 10-12. You want them to be fully dry, but not so much that they crumble. A jerky consistency is ideal.

### 1-Year Limited Warranty Save this warranty information for your records.

Blue Sky Innovation Group, Inc. ("Blue Sky") warrants to the ORIGINAL RETAIL PURCHASER of this product that if the product is operated in accordance with the printed instructions accompanying it, then for a period of one (1) year from the date of purchase, it shall be free from defects in material and workmanship.

The Warranty Card included in the packaging with the product must be fully filled out and received by Blue Sky, along with a copy of the original receipt, within 30 days from purchase date for the warranty to apply. Failure to send the completely filled out Warranty Card and a copy of the original receipt will void the warranty

Blue Sky will repair (or at its discretion, replace) the product free of charge, if in the judgment of the company, it has been proven to be defective as to seller's labor and material, within the warranty period.

New or rebuilt replacements for factory defective parts will be supplied for one (1) years from the date of purchase. Replacement parts are warranted for the remainder of the original warranty period.

LIMITATIONS: The warranty is void if the product is used for any purpose other than that for which it is designed. The product must not have been altered, repaired, or serviced by anyone else other than Blue Sky. If applicable, the serial number must not have been altered or removed. The product must not have been subjected to accident in transit or while in the customer's possession, misused, abused, or operated contrary to the instructions contained in the instruction manual. This includes failure caused by neglect of reasonable and necessary maintenance, improper line voltage and acts of nature. This warranty is not transferable and applies only to original U.S. and Canadian purchasers.

Except to the extent prohibited by applicable law, no other warranties, whether expressed or implied, including warranties of merchantability and fitness for a particular purpose, shall apply to this product. Under no circumstances shall Blue Sky be liable for incidental or consequential damages sustained in connection with product and Blue Sky neither assumes nor authorizes any representative or other person to assume for it any obligation or liability other than such as is expressly set forth herein. Any applicable implied warranties are also limited to the one (1) year period of the limited warranty.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty covers only the product and its specific parts, not the food or other products processed in it.

Before returning any product, contact Blue Sky Customer Service at 1-855-939-7263 M-F 8:00 am-5:00 pm EST to obtain a Return Merchandise Authorization Number (RMA Number). Blue Sky will refuse all returns that do not contain this number. DO NOT RETURN THE UNIT WITHOUT PROPER AUTHORIZATION FROM BLUE SKY. The product must be delivered to or shipped to Blue Sky, in either its original packaging or similar packaging affording an equal degree of protection. Damage due to shipping is not the responsibility of Blue Sky.

For non-warranty repairs, Blue Sky charges a \$35.00 per hour bench charge. No non-warranty repairs will be started without the authorization of the customer. The return shipping cost to the customer will be added to the repair invoice.

> Register your Product with Blue Sky Innovation Group by filling out and mailing the enclosed Warranty Card.